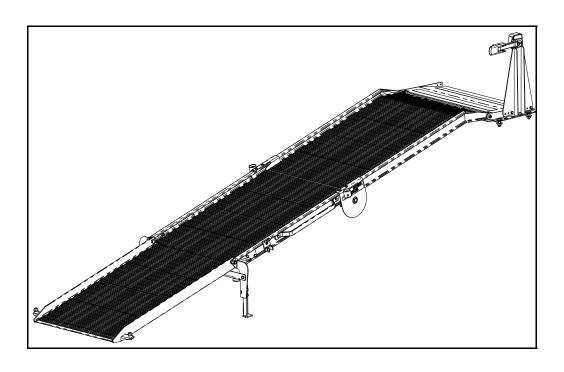


## INSTALLATION INSTRUCTIONS

24" LT30 (78524A01)

30" LT30 (78524A02)

36" LT30 (78524A03)



Link Mfg. Ltd. 223 15th St. N.E. Sioux Center, IA USA 51250-2120

(712) 722-4868 Fax (712) 722-4779

QUESTIONS? CALL CUSTOMER SERVICE 1-800-248-3057 www.linkcmp.com

## LINK MODEL "LT30"

Review the **Parts List** on **Page 3** to become familiar with the different components of the **LT30**. Be sure all items were included before beginning assembly.

**IMPORTANT:** Installation of the **LT30** will vary depending on what type of vehicle you have and how you have it set up. Due to variables in different vehicles, the fit of the **LT30** should be evaluated before beginning installation.

- **A.** The **LT30** Ramp is shipped partially assembled. Complete the assembly of the **LT30** before beginning installation (See **FIG. 1** and **FIG. 2** for assembly details.) The bumper plate, latch, and keeper (Item #'s 29, 21, and 22) can be installed on either side of the ramp depending on user preference.
- **B.** Before installation, place the **LT30** in position and check all clearance issues. Be sure there is adequate clearance between the **LT30** and the van components (doors, door opening, roof, etc.) Remember: You will need access to both the ramp handle (Item #27) and the latch (Item #21.)
- C. Once positioned, locate 4 holes on the mount plate (Item #28) that when drilled will clear fuel tank, frame, exhaust, and other components under the floor of the van. Mark the 4 holes to be used for mounting the LT30. Set aside the ramp and the mount plate. <a href="Important: Before drilling">Important: Before drilling</a>, double check that these holes are accessible and will not damage important van components. Check under the van to ensure no damage will occur in that area.
- **D.** Drill four 7/16" holes.
- **E.** Remove the ramp from the mount plate and bolt the mount plate in place using the supplied fasteners (Item #'s 5, 13, and 16.) (See **Page 3** for details.)
- **F.** Attach the ramp and confirm smooth operation and clearances.
- **G.** If a different ramp angle is desired, the length of the ramp legs can be changed by moving the foot brackets.

