

How Safe Are Your Cleaning Products?



Soap Free

PROCYON
HEALTHIER CLEANING CONCEPTS



This photograph is for illustrative purposes only. It is not recommended that babies be allowed to chew on any product containers.

A Safer Cleaning Choice.

PROCYON products are powerful and yet soap free, odor free, hypoallergenic, non-toxic, with NO VOC's and no off-gassing. Made with all natural ingredients, PROCYON cleaning products are a safer cleaning choice.

Why Soap Free PROCYON?

- Safer cleaning products
- Carpets stay cleaner longer
- Brighter floors, carpets and tile
- No soapy, sticky residues
- No rapid resoiling
- Dries faster
- No odor
- Saves Time & Money!



Green Seal™ Certified GS37-2009

"This updated standard now goes further than any national cleaning product standard in protecting human health and the environment. Products certified under the new GS-37 standard are among the greenest cleaning products available on the market."

— Green Seal, Inc.

www.soapfreeprocyon.com



www.soapfreeprocyon.com



- Carpet & Upholstery Cleaner
- Tile, Grout & Stone Cleaner
- Extreme! Carpet Cleaner
- Spot & Stain Remover
- Multi-Purpose Cleaner
- PROCYON Plus

www.soapfreeprocyon.com

- DuPont
- Allied Fibers
- Monsanto
- Collins & Aikman



PROCYON Products carry more certifications than any other product of its kind!

The Original

*Soap Free
Odor Free*

PROCYON®

HEALTHIER CLEANING CONCEPTS

WHO?

PROCYON is manufactured by Plus Manufacturing, Inc., located in Spokane, Washington.

WHAT?

PROCYON is a high quality, effective, Soap Free, environmentally friendly cleaner for carpet & upholstery, tile & grout, spot & stain removal, and multi-purpose cleaning.

WHERE?

PROCYON was introduced over 25 years ago and today it is used worldwide.

WHY?

Why do thousands of professional technicians, schools, hospitals, hotels & homeowners use PROCYON?

- PROCYON saves Up to 50% in Labor & Money
- PROCYON is Soap Free
- PROCYON is Odor Free
- PROCYON is All Natural
- PROCYON is Colorless
- PROCYON is Non-Toxic
- PROCYON is Hypoallergenic
- PROCYON is Indoor Air Quality Approved - NO VOC's
- PROCYON is Approved by Major Carpet Manufacturers:

DuPont
Monsanto
Allied Fibers
Collins & Aikman
Shaw Industries



- PROCYON has PROOF Health Assessment and Indoor Air Quality Reports
Green Label Evaluation -
PROCYON Exceeds Industry Standards!

"Committed to Healthier Cleaning Concepts"

Plus Manufacturing, Inc. • PO Box 7288 Spokane, WA 99207 • (509) 466-8045 1-800-PROCYON (776-2966) Fax (509) 484-0418
Email: procyon_rx@msn.com • www.plusmanufacturing.com

Certifications & Endorsements . . .





FOR IMMEDIATE RELEASE

PRESS CONTACT:

Linda Chipperfield,
Vice President, Marketing & Outreach
Green Seal, Inc.

PROCYON® Products Are First Cleaning Products to be Certified under Green Seal's Revised GS-37

Washington, DC — Washington, D.C. based non-profit Green Seal, the premier independent ecolabel in the United States, is excited to announce that Plus Manufacturing's Soap Free PROCYON products are the first products to meet the new criteria of GS-37, Green Seal's Environmental Standard for Institutional and Industrial Cleaners.

The fourth edition of GS-37, released August of 2008, tightened the restrictions regarding reproductive toxins and volatile organic compounds as well as prohibited phthalates, and chemicals known to cause asthma. This updated standard now goes further than any national cleaning product standard in protecting human health and the environment. Products certified under the new GS-37 standard are among the greenest cleaning products available on the market.

The 5th edition of the Green Seal Environmental Standard for Industrial and Institutional Cleaners (GS-37, 2009) was issued on August 28, 2009 due to a revision of the colorant requirements. We have evaluated the following products and determined that these products comply with the environmental and performance requirements of the 5th edition.

Plus Manufacturing, Inc. is proud to acknowledge that over the past 30-years they have not changed a single thing about their PROCYON products. Since the company's inception, they have maintained a high level of commitment to the environment, and equally — if not more importantly in their mind — to human health. Plus Manufacturing's founder Ivan Day says, "Soap free, odor free cleaning is not going anywhere; in fact, we have seen this concept changing the world. We see thousands of schools, colleges, healthcare facilities and professionals, who stand with us in changing the way the world thinks about soap free cleaning today", He goes on to say, "One day the detergents will disappear in this industry. I still believe in the next three years that everyone in this industry will be soap free / detergent free, odor free and green".

PROCYON-products -- Green Seal Certified Cleaning Products:

PROCYON PLUS Carpet Cleaning Concentrate
PROCYON Carpet & Upholstery Cleaning Concentrate
PROCYON Extremel Carpet & Upholstery Cleaning Concentrate
PROCYON Spot & Stain Remover
PROCYON Tile Grout & Stone Cleaning Concentrate
PROCYON General Purpose Cleaning Concentrate



About Green Seal

Green Seal is an independent, non-profit organization that uses science-based standards and the power of the marketplace to create a more sustainable world. For more information visit www.greenseal.org.

Contact:

Linda H. Chipperfield
V.P. of Marketing & Outreach
Green Seal, Inc.

About Plus Manufacturing, Inc.

Plus Manufacturing, Inc. is located in Spokane, Washington, in the Great Northwest. They have been providing environmentally safer, quality products that work for over 30 years. Their commitment to the cleaning industry and the impact of cleaning chemicals on the environment has been strong and steadfast. All PROCYON products are soap free, odor free, hypo-allergenic, non-toxic with no VOCs and no off-gassing. They also work hard to educate the public about proper, safe, and efficient cleaning methods, to safeguard public health as well as the environment.

Contact:

Ivan Day
PO Box 7288
Spokane, WA 99207
1-800-PROCYON (776-2966)
www.soapfreeprocyon.com



Environmental Certification

Presented to

PLUS MANUFACTURING

Green Seal™, Inc. certifies that the following product complies with the Green Seal Environmental Standard for Industrial and Institutional Cleaners (GS-37, 2009) and is licensed to use the Green Seal Certification Mark:

PROCYON Plus
PROCYON Carpet & Upholstery Cleaner Concentrate
PROCYON Tile, Grout & Stone Cleaner Concentrate
PROCYON Multi-Purpose Cleaner & Degreaser Concentrate
(Specific pack sizes listed in certification letter)

Originally certified the 13th day of February, 2007.
Reissued this 16th day of July, 2010.

Mark T. Petruzzi, Vice President of Certification



Environmental Certification

Presented to

PLUS MANUFACTURING

Green Seal™, Inc. certifies that the following product complies with the Green Seal Environmental Standard for Industrial and Institutional Cleaners (GS-37, 2009) and is licensed to use the Green Seal Certification Mark:

PROCYON Extreme! Carpet Cleaner
(Specific pack sizes listed in certification letter)

Originally certified the 13th day of February, 2007.
Reissued this 16th day of July, 2010.

Mark T. Petruzzi, Vice President of Certification



Environmental Certification

Presented to

PLUS MANUFACTURING

Green Seal™, Inc. certifies that the following product complies with the Green Seal Environmental Standard for Industrial and Institutional Cleaners (GS-37, 2009) and is licensed to use the Green Seal Certification Mark:

PROCYON Spot & Stain Remover

(Specific pack sizes listed in certification letter)

Originally certified the 24th day of April, 2009.
Reissued the 16th day of July, 2010

Mark T. Petruzzi, Vice President of Certification





PROCYON Products Earn the *Seal of Approval* for Superior Cleaning from the Carpet and Rug Institute — Where “Only the Best Pass the Test”

PROCYON Carpet & Upholstery Cleaner

PROCYON Extreme! Carpet Cleaner

PROCYON Spot & Stain Remover

PROCYON Plus Powder

Plus Manufacturing, Inc. has earned the Seal of Approval for select PROCYON Products from the Carpet and Rug Institute (CRI), signifying that they effectively remove even the most difficult stains without any damage to the carpet. The CRI Seal of Approval is awarded to carpet- cleaning products that pass stringent tests administered by an independent, accredited laboratory.

When consumers see the CRI Seal of Approval on these PROCYON Products, they can trust that it will do the job they expect. We could not be more pleased that the carpet industry is distinguishing truly effective stain removal products from ones that don't even clean as well as water.

Independent testing has shown vast differences in the spot and soil removal capability of carpet cleaning products. Various spot removers clean no better than water. More seriously, they can leave a sticky residue that attracts soil at a faster rate.

“Carpet cleaning products that do not perform well create customer dissatisfaction and lead to the mistaken belief that carpet won't stay clean,” said Werner Braun, CRI president. “The Seal of Approval program recognizes superior cleaning products and sets a high bar for manufacturers so only the best pass our tests.”

PROCYON Products were tested on a carpet sample with some of the toughest known stains. They include yellow mustard, grape juice, hot black coffee, chocolate syrup, permanent marker, dirty motor oil and synthetic soil. Industry standard performance ratings are used to rate the efficiency of the stain removal and measure any color change or resoiling. Plain water serves as a control on an additional sample of stained carpet.

Effective stain removal is critical to extending a carpet's life and appearance. And the Seal of Approval is proof that our products deliver. Our focus is on delivering value for our customers, and we are delighted to see our efforts recognized by CRI.

The CRI Seal of Approval program sets test methods and performance criteria for four categories of cleaning products: spot removers and pre-spray/in-tank cleaning solutions, deep cleaning extractors and deep cleaning systems (extractors and solutions used in combination). These products may be used in residential, commercial or institutional settings.

Underscoring the value that carpet manufacturers place on quality cleaning products, some of the largest manufacturers have announced they will require the use of CRI Seal of Approval-certified cleaning products as part of future carpet warranties.

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***More Certifications &
Endorsements Than Any
Other Product Of Its Kind!***



COLLINS & AIKMAN
FLOORCOVERINGS

311 SMITH INDUSTRIAL BOULEVARD
P.O. BOX 1447
DALTON, GA 30722-1447
PH 706.259.9711

January 7, 2003



Mr. Ivan Day
Plus Manufacturing, Inc.
P.O. Box 7288
Spokane, WA. 99207

Dear Ivan:

Thank you for submitting a sample of Procyon for evaluation on C&A Powerbond floorcoverings.

It is our conclusion that Procyon passes our test criteria, and is in compliance with our current warranty. The resoil propensity is not adversely affected when Procyon is utilized according to label directions. Procyon has been added to the C&A Approved Cleaning Solutions list, which is applicable to all Powerbond products.

Our studies only apply to Plus Manufacturing's product Procyon you submitted for testing. If there are any modifications to Procyon, it must be resubmitted for retesting, in order to remain an approved cleaning solution.

Sincerely,

COLLINS & AIKMAN
FLOORCOVERINGS, INC.

A handwritten signature in dark ink, appearing to read 'John J. Garger'. The signature is fluid and cursive, written over a light background.

John J. Garger
Product Care Manager



March 7, 1996

Mr. Ivan Day
Plus Manufacturing
P. O. Box 7288
Spokane, WA 99207

Dear Ivan:

Enclosed are rewrites of the letters notifying you officially that your product, Procyon, will be listed as an approved cleaning product for ANSO® V WorryFree®, ANSO® CrushResister™ with Scotchgard™ Stain Release, ANSO® with Scotchgard™ Stain Release¹, ANSO® Choice, ANSO® CrushResister™, and ANSO® CrushResister™ AVF ("ANSO Carpets") carpets.

These reflect the name change you indicated in your letter dated February 27, 1996. As you indicated in that letter, the Carpet Plus product which had been approved by AlliedSignal was being changed to the name, Procyon. You further stated that the formulation was the same, only the name was different. We appreciate you informing us of this name change.

I have enclosed two versions: a full length version which has the phraseology required by our legal department, and a shorter, "user friendly" version. Please make yourself and your organization aware of the provisions in the full length version, as they are the official position of AlliedSignal Polymers regarding the use of Procyon on ANSO carpets, and they apply to the shorter version as well, even if not formally stated.

It is important to us that the formulation of or use instructions for Procyon not be changed from the version which we have evaluated so that we can be assured that what we recommend is the formulation that we have evaluated.

It has been a pleasure to work with your company in our evaluation program, and if we can be of further assistance, do not hesitate to contact me.

A handwritten signature in dark ink, appearing to read "James R. Hassick".

James R. Hassick
Dyeing & Finishing Engineer

cc: J. J. Bellemore
D. H. Holland
W. P. Lipscomb (WPL Potential)

¹ Scotchgard™ is a trademark of the 3M Corporation



DuPont External Affairs

cc: Susan McDonald
John Shimp

March 12, 1996

IVAN DAY
PLUS MANUFACTURING
PO BOX 7288
SPOKANE, WA 99207

Dear Mr. Day:

Our evaluation of Procyon (previously known as Carpet Plus) shows that this product, when used according to label instructions, does not negatively impact stain resistance performance, nor does it cause objectionable discoloration or soiling. Therefore, this product, in the formulation tested, will not invalidate the stain resistance warranty for DuPont warranted carpets. Any changes made to the above-mentioned product will require re-submission to our laboratory for re-evaluation.

This information is for your files only, and is not to be used to advertise or promote this product. Please note, as with other products DuPont has evaluated under this same program, we have not tested Procyon for safety or effectiveness and make no claim for the product's use.

Regards,

Barbara Watson
Flooring Systems Inquiry Center

93-047



DuPont External Affairs
Reeves Mill Building
P.O. Box 80010
Wilmington, DE 19880-0010

DuPont External Affairs

November 8, 1993

Ivan F. Day
Plus Manufacturing
PO Box 7288
Spokane, WA 99207-0288

Dear Mr. Day:

We have completed evaluation of your product **Carpet Plus Spotter**. Our evaluation shows this product when used according to label instructions, does not negatively impact stain resistance performance, nor does it cause objectionable discoloration or soiling. Therefore, this product, in the formulations tested, will not invalidate the stain resistance warranty for DuPont Certified STAINMASTER® carpets. Any changes made to the above mentioned product will require resubmission to our laboratory for re-evaluation.

This information is for your files only, and is not to be used to advertise or promote this product. Please note, as with other products DuPont has evaluated under this same program, we have not tested **Carpet Plus Spotter** for safety or effectiveness and make no claim for the product's use.

If you have any questions regarding the above, please feel free to contact me.

Sincerely,

Karen A. Ferrara
Flooring Systems Inquiry Center

P93-047
SL/kaf



ESTABLISHED 1802

E. I. DU PONT DE NEMOURS & COMPANY

FIBERS DEPARTMENT INCORPORATED

October 31, 1989

Mr. Ivan F. Day
Plus Manufacturing
P. O. Box 7288
Spokane, WA 99207-0288

Dear Ivan:

We have discussed your need for a letter from us (for your file only, not for advertising) which describes Du Pont's nonobjection for use of your product "Carpet Plus" on Du Pont Certified Stainmaster^{cm} Carpet.

Our conclusion is that carpets treated with "Carpet Plus" are in compliance (i.e., qualified for use) with the warranty for Du Pont Certified Stainmaster^{cm} Carpet. When "Carpet Plus" is used according to directions, Stainmaster^{cm} carpet's stain resistance properties are not negatively affected. Note: Du Pont has not tested "Carpet Plus" for safety or effectiveness and makes no claims for the product's use.

Our studies only apply to Plus Manufacturing's product "Carpet Plus" sample you submitted to us. We understand from you that the product has not been changed and that, if you make any modifications, the modified product must be resubmitted for approval prior to commercial use in order to continue to be qualified for use on Du Pont Certified Stainmaster^{cm} Carpet.

Sincerely,

William H. Doan
Manager
Certification & Consumer Quality

WHD:ra
DOC467

Monsanto

December 21, 1989

Mr. Ivan F. Day
Plus Manufacturing
P.O. Box 7288
Spokane, WA 99207

Dear Ivan:

We are pleased to inform you that CARPET PLUS has been tested for use on WEAR-DATED (R) CARPET WITH LOCKED-IN STAINBLOCKER and we find that its use does not adversely affect the stain resistant qualities or other properties built into the carpet. Your telephone number and product name will be given to our toll free maintenance hotline operators to offer as suggested products.

If the formula for this product is changed it will be necessary for us to retest.

Thank you for providing us with a sample and the necessary information for us to test.

Sincerely,



O. B. TYLER

Lab Reports & Assessments . . .





Prezant

Consulting
Testing
Laboratory

September 24, 2001

Ivan Day
Plus Manufacturing
PO Box 7288
Spokane, WA 99207

Re: Procyon® Carpet & Upholstery Cleaner and Spot & Stain Remover Testing and Health Assessment

Dear Mr. Day:

Prezant Associates, Inc. (Prezant) is pleased to present you with this report regarding testing and a health assessment of Procyon® Carpet & Upholstery Cleaner and Spot & Stain Remover.

Testing

Larry Hagel, Industrial Hygienist, purchased a 64-oz. bottle of Procyon® concentrated Carpet & Upholstery Cleaner and a 32-oz. bottle of Procyon® Spot & Stain Remover. The materials were transferred into vials and submitted to Analytical Chemistry Inc. for volatile organic compound (VOC) screen analysis. This method can identify 82 different VOC compounds at detection limits ranging from 0.03 to 1.50 parts per billion (ppb). This method was selected because several of the 82 compounds screened are common typical in other household stain removers and carpet/upholstery cleaners. The Procyon® Carpet & Upholstery Cleaner and the Spot & Stain Remover showed no detectable levels of VOC's present. See enclosed analytical results.

Health Assessment

Procyon® VOC analytical results and product material safety data sheets (MSDS) were forwarded to Athey Consulting Services (Athey), Miles Athey for health assessment review. Please see attached Athey Assessment Report.

Conclusion

Prezant promotes cleaning tools and procedures that preserve good indoor air quality. Many commercial cleaners purchased on the open market today have off-gassing properties that may impact indoor air quality. Based upon analytical data, MSDS, and the health assessment conducted by Athey, Prezant concludes that this product when used following manufactures recommendations will not impact indoor air quality.

It has been a pleasure working with you. Please call me at your earliest convenience with any questions you may have regarding this report.

Sincerely,

Larry Hagel, Industrial Hygienist
Prezant Associates, Inc.

*Enclosures: Assessment Report
Analytical Results*

ASSESSMENT REPORT

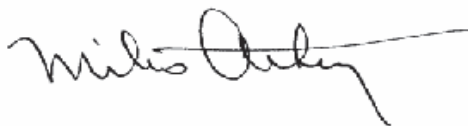
Date: September 5, 2001

Larry Hagel
Prezant Associates Inc.

**RE: PLUS MANUFACTURING: PROCYON CARPET & UPHOLSTERY CLEANER
PROCYON SPOT & STAIN REMOVER**

As requested, I have reviewed the Material Safety Data Sheets (MSDSs) prepared on November 1, 2000 for the cleaning products cited above. In addition, I reviewed Analytical Chemistry Inc's volatile organic compounds analysis of these products dated August 13, 2001 verifying that none of the eighty volatile organic compounds tested for were detected at the instrument detection limits 0.3 to 1.5 parts per billion.

The inorganic chemicals identified in the MSDSs include sodium salt and phosphoric acid at concentrations significantly below OSHA (3 mg/m³) and NIOSH (1 mg/m³) standards. On this basis, the chemical composition of the cleaning products cited above pose no health and safety concerns as long as used in accordance with the manufacturer's recommended water dilution factors, and the safe handling, use, and storage precautions accompanying the products and specified in the MSDSs.



Miles Athey, PhD
Environmental Toxicologist
Athey Consulting Services

"Solutions To Difficult Environmental Problems"

Indoor Air Quality • Toxicological Assessments • Site Planning • Design Review • Project & Construction Management



ANALYTICAL CHEMISTRY INC.

Lab Reference:	01145-01, page 1 of 4
Date Received:	August 1, 2001
Date Completed:	August 10, 2001

August 13, 2001

LARRY HAGEL
PREZANT ASSOCIATES INC.

CLIENT REF: *Plus Manufacturing*

SAMPLES: *liquids/2*

ANALYSIS: *Volatile Organic Compounds per EPA 8260A*

RESULTS: *No other volatile compounds were identified in any of the samples.*

See attached tables for the list of Volatile Organic Compounds.

Robert M. Orheim
Director of Laboratories

Sample Log Chain of Custody

Client Company: PREZANT

Client Address: _____

City _____ State _____ Zip _____

Phone #: _____

2nd or Cell #: _____

Fax #: _____

e-mail Address: _____

Attention to: Larry Hagel

Project Location: _____

Samples purchased from
RDSAVCO's, 3rd & DAH Spokane, WA

Condition: _____ Good _____ Damaged _____ Severe Damage

Batch #: _____

Client Job #: _____

Client P.O. #: PLUS Manufacturing

Number of Samples: 2

TYPE OF ANALYSIS will		
<u>Dilute with MIA SAZON.</u>		
ASBESTOS:	METALS:	
_____ PCM (air)	_____ Paint	_____ Soil
_____ PLM (bulk)	_____ Wipe	_____ Air
_____ Pt. Count (bulk)	_____ TCLP	_____ Water
Other (Specify Method): <u>Cleaning Solution.</u>		

Turn Around Time (other): <u>standard</u>		
2 hour	4 hour	24 hour
48 hour	3-5 days	10 days
Price per Sample: \$ _____		

#	Client Sample ID	Laboratory ID	Comments	#	Client Sample ID	Laboratory ID	Comments
1	<u>PRO-SPOT-REMOVER 01</u>			11			
2	<u>PRO-CARPET-CLEANER 01</u>			12			
3	<u>PRO-SPOT-REMOVER 02</u>			13			
4	<u>PRO-CARPET-CLEANER 02</u>			14			
5				15			
6				16			
7				17			
8				18			
9				19			
10				20			

	Signature	Date	Time
Sampled by: <u>L. Hagel</u>	<u>[Signature]</u>	<u>7-31-01</u>	
Relinquished by: <u>L. Hagel</u>	<u>[Signature]</u>	<u>7-31-01</u>	
Received by: <u>MIA SAZON</u>	<u>[Signature]</u>	<u>08-01-01</u>	
Relinquished by: _____			
Received for Laboratory by: <u>MIA SAZON</u>	<u>[Signature]</u>	<u>08-01-01</u>	
Analyzed by: _____			
Preliminary Results Reported to Client by: _____			
Final Report to Client by: _____			

Special Instructions: please refer to attached MSDS

*Unless requested in writing, all samples will be properly disposed of 30 days after final report date.

Rev. 04/03/00

**RESULTS: Volatiles, in parts per billion (micrograms per liter)**

<i>Analyte</i>	<i>Detection Limit</i>	<i>Pro-Spot Remover</i>	<i>Pro-Carpet Cleaner</i>
Acetone	1.50	ND	ND
Acrylonitrile	1.50	ND	ND
Benzene	0.08	ND	ND
Bromoacetone	1.50	ND	ND
Bromobenzene	0.28	ND	ND
Bromochloromethane	0.23	ND	ND
Bromodichloromethane	0.08	ND	ND
Bromoform	0.50	ND	ND
Bromomethane	0.15	ND	ND
2-Butanone (MEK)	1.50	ND	ND
Butyl methacrylate	0.08	ND	ND
n-Butylbenzene	0.25	ND	ND
sec-Butylbenzene	0.30	ND	ND
tert-Butylbenzene	0.83	ND	ND
Carbon disulfide	1.50	ND	ND
Carbon tetrachloride	0.05	ND	ND
Chlorobenzene	0.08	ND	ND
Chlorodibromomethane	0.18	ND	ND
Chloroethane	0.05	ND	ND
2-Chloroethylvinylether	0.15	ND	ND
Chloroform	0.10	ND	ND
Chloromethane	0.13	ND	ND
2-Chlorotoluene	0.20	ND	ND
4-Chlorotoluene	0.15	ND	ND
n-Decane (n-C10)	0.25	ND	ND
1,2-Dibromo-3-chloropropane (DBCP)	1.25	ND	ND
1,2-Dibromoethane (EDB)	0.25	ND	ND
Dibromomethane	0.03	ND	ND
1,2-Dichlorobenzene	0.13	ND	ND
1,3-Dichlorobenzene	0.13	ND	ND

**RESULTS: Volatiles, in parts per billion (micrograms per liter)**

<i>Analyte</i>	<i>Detection Limit</i>	<i>Pro-Spot Remover</i>	<i>Pro-Carpet Cleaner</i>
1,4-Dichlorobenzene	0.10	ND	ND
Dichlorodifluoromethane	0.25	ND	ND
1,1-Dichloroethane	0.08	ND	ND
1,2-Dichloroethane	0.05	ND	ND
1,1-Dichloroethene	0.13	ND	ND
c-1,2-Dichloroethene	0.15	ND	ND
t-1,2-Dichloroethene	0.08	ND	ND
1,2-Dichloropropane	0.05	ND	ND
1,3-Dichloropropane	0.20	ND	ND
c-1,3-Dichloropropene	0.08	ND	ND
t-1,3-Dichloropropene	0.08	ND	ND
n-Dodecane (n-C12)	0.25	ND	ND
Ethylbenzene	0.08	ND	ND
Ethyl methacrylate	0.08	ND	ND
n-Heptane (n-C7)	0.25	ND	ND
Hexachlorobutadiene	0.25	ND	ND
n-Hexane (n-C6)	0.25	ND	ND
2-Hexanone (MBK)	0.75	ND	ND
Iodomethane	0.25	ND	ND
p-Isopropyltoluene	0.65	ND	ND
Methylene chloride	0.23	ND	ND
Methyl methacrylate	0.08	ND	ND
4-Methyl-2-pentanone (MIBK)	0.25	ND	ND
Naphthalene	0.25	ND	ND
n-Nonane (n-C9)	0.25	ND	ND
n-Octane (n-C8)	0.25	ND	ND
Pentachloroethane	0.08	ND	ND
n-Pentane (n-C5)	0.25	ND	ND
isoPropylbenzene (cumene)	0.25	ND	ND
n-Propylbenzene	0.25	ND	ND

**RESULTS: Volatiles, in parts per billion (micrograms per liter)**

Analyte	Detection Limit	Pro-Spot Remover	Pro-Carpet Cleaner
Styrene	0.68	ND	ND
1,1,1,2-Tetrachloroethane	0.18	ND	ND
1,1,2,2-Tetrachloroethane	0.50	ND	ND
Tetrachloroethene	0.13	ND	ND
Toluene	0.20	ND	ND
1,2,3-Trichlorobenzene	0.35	ND	ND
1,2,4-Trichlorobenzene	0.50	ND	ND
1,1,1-Trichloroethane	0.10	ND	ND
1,1,2-Trichloroethane	0.20	ND	ND
Trichloroethene	0.05	ND	ND
Trichlorofluoromethane	0.18	ND	ND
1,2,3-Trichloropropane	0.23	ND	ND
Trifluoromethylbenzene	0.15	ND	ND
1,2,4-Trimethylbenzene	0.23	ND	ND
1,3,5-Trimethylbenzene	0.15	ND	ND
n-Undecane (n-C11)	0.25	ND	ND
Vinyl acetate	0.75	ND	ND
Vinyl chloride	0.10	ND	ND
m&p-Xylene	0.13	ND	ND
o-Xylene	0.15	ND	ND
Surrogate Percent Recovery		Percent	
1,2-Dichloroethane-d4		97	102
Toluene-D8		99	99
4-Bromofluorobenzene		125	121

ND: not detected above the reported detection limit



Walter P. Lipscomb

LABORATORY REPORT

SPOT CLEANER EVALUATION

SPOT CLEANER NAME: Carpet Plus (Spotter)

MANUFACTURER: Plus Manufacturing

Spot Cleaning Tests:

Reference Spotter, Generic Spotter per Allied Fibers "SmartCare" booklet;

1/8 teaspoon clear dishwater detergent (not automatic)

1 cup room temperature tap water.

Fabric:

Allied Fibers Stain and Soil Resistant Saxony fabric in medium gray.

Procedure:

1. Dried spot wet with spotter solution, allowed to stand one minute, then agitated by tamping with brush.
2. Spot is blotted with absorbent paper towel.
3. Any spotted material scraped onto towel.
4. Spot is rewet with spotter, agitated, and blotted.
5. Steps 3 & 4 are repeated if any noticeable spot material color is present on blotting towel.
6. Spot area is dampened with spotter, a pad of towel placed over the spot, and weight set over the towel pad.
7. Weight and towel removed after one hour and towel inspected for color.
8. Steps 6 & 7 repeated is any material color found on the towel pad.
9. A pad of towel and weight placed over the damp area and allowed to stand overnight to catch any traces of material wicking to surface.
10. Carpet allowed to dry and inspected for signs of spot.

Spots Applied: Coffee, Kool-Aid, Wostershire Sauce, Barbecue Sauce.

Results:

Coffee; Carpet Plus Spotter removed dry coffee spot slightly faster than generic spotter. Spot judged completely removed by room and daylight.

Kool-Aid; Carpet Plus Spotter removed stain faster than generic spotter. Spot judged completely removed.

Wostershire Sauce; Carpet Plus Spotter removed stain slightly faster than generic spotter. Spot judged completely removed.

Barbecue Sauce; Carpet Plus Spotter removed more stain than generic spotter. Plus treated spot visible but 1/3 the intensity of generic treated spot.
Soiling and pH Testing

pH Test; A defined shape spot was sprayed with each spotter (a + and a circle). After drying, each was tested for pile surface pH. Base carpet pH 6.2, Carpet Plus Spotter pH 8.2, and generic pH 6.5.


Soil Test; Two pieces of carpet with applied spotters were tested for accelerated soiling. When the specimens were removed from the testing drum the Carpet Plus Spotter area looked unsoiled. After the vacuuming operation, the Plus area was judged a 0, no soiling. The base carpet and generic area graded a 1 (1% gray).

Comments:

Carpet Plus Spotter did a very good job of removing three of the four stains. The fourth stain, Barbecue Sauce, has both sugar and honey that caramelizes when dry. Carpet Plus Spotter removed most of the spot, good for a nonenzyme formula.

Carpet Plus Spotter does not attract soil. In fact, the accelerated soiling on the Carpet Plus Spotter area was less than the soiling of the surrounding soil/stain resistance carpet! Truly amazing!

A coffee spot on our house stairs was treated with Carpet Plus Spotter and the spot was completely removed. This carpet has no stain/soil enhancement.


February 7, 1994

Product Information & MSDS...



The Original

**Soap Free
Odor Free**

Carpet & Upholstery Cleaner



- Superior Cleaning Results!
- Highly Effective!
- Faster Soil Removal!
- No Sticky Soap or Detergent Residues!
- Spots & Stains Will Not Bleed Back!
- Absolutely Odorless!
- Environmentally Preferable!
- User Safe!

PROCYON Carpet & Upholstery Cleaner is the most advanced and effective cleaner of its type available on the market.

Not only does it guarantee you extraordinary cleaning results, it is also totally safe!

- Soap & Detergent Free • Odor Free • Non-toxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

Provides excellent cleaning results on heavy grease, oil & dirt soiled carpets and upholstery. It will remove the ground-in dirt from severely soiled traffic lanes. It will also remove tough spots and stains caused by blood, various inks, road tar, ketchup, shoe polish, tea, coffee, food and beverage residues, and more!

PROCYON Carpet & Upholstery Cleaner can be used with hot or cold water and can be used as a prespray or with cleaning systems such as truck mounts, steam cleaners, portable extractors, rotary scrubbers as well as for bonnet cleaning. It offers enormous cost savings by eliminating the need for products such as traffic lane pre-sprays, defoamers, and acidic rinse agents. And, with its exceptional dilution ratio, your actual costs can be as low as 1/10th of a penny per sq. ft. of carpet cleaned.

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of resoiling issues, spots & stains bleeding back, mold & mildew caused by soap or detergent residues?"

**Call Us To Learn How To
Save Time & Money!**

*Works With Any
Cleaning Method!*



1-800-PROCYON

1-800-776-2966

Proud Members of:



Plus Manufacturing, Inc.
PO Box 7288 • Spokane, WA 99207
www.soapfreeprocyon.com

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Soap Free PROCYON

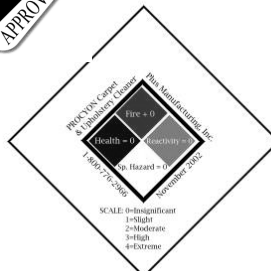
CARPET & UPHOLSTERY CLEANER MATERIAL SAFETY DATA SHEET



IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid
Last Reviewed: 1/1/11

May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health
Administration (Non-Mandatory Form)



HAZARD RATING SCALE

HEALTH = 1 FIRE = 0 REACTIVITY = 0 SPECIAL HAZARDS = 0	0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme
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I. MANUFACTURER'S NAME

Plus Manufacturing, Inc.

ADDRESS

P.O. Box 7288
Spokane, WA 99207

EMERGENCY TELEPHONE NUMBER

800-843-2531

TELEPHONE FOR INFORMATION

509-466-8045

II. HAZARDOUS INGREDIENTS

Sodium Salt – Phosphoric Acid
OSHA PEL: 5mg/m3
ACGIH TLV: 5mg/m3

III. PHYSICAL DATA

pH: 9.3 / 9.3 RTU
BOILING POINT: 212 degrees
SPECIFIC GRAVITY (H₂O=1): N/A
VAPOR PRESSURE (mmHg): N/A
MELTING POINT: N/A
VAPOR DENSITY (Air=1): N/A
ODOR: N/A
APPEARANCE: Clear
SOLUBILITY IN H₂O: Complete at Usage Rate

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible
FLAMMABLE LIMITS: N/A
EXTINGUISHING MEDIA: N/A
SPECIAL FIGHTING PROCEDURES: N/A
UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:
[X] Stable [] Unstable [] May Occur [X] Will Not Occur
INCOMPATIBILITY (Materials to Avoid): N/A
HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A
CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic
INHALATION: No Irritation
SKIN ABSORPTION: Non-Irritating
HEALTH HAZARDS: None
CARCINOGENICITY:
NTP – No
IARC MONOGRAM – No
OSHA REGULATED – No
SIGNS AND SYMPTOMS OF EXPOSURE: N/A
MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N/A
EMERGENCY FIRST AID PROCEDURES: Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of the material from eyes, skin and clothing.

VII. PRECAUTIONS FOR SAFE HANDLING

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Flush small spills to sewer with water. Flush spill area with water.
WASTE DISPOSAL METHOD: Dispose of in a landfill in accordance with all local, state and federal regulations.
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: This material does not appear to possess any toxicological properties which would require special handling other than the good industrial hygiene safety and practices employed with any industrial chemical.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION (Special Type)
VENTILATION – LOCAL EXHAUST: N/A
MECHANICAL (general): N/A
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.
EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

The Original
**Soap Free
Odor Free**

Extreme! Carpet Cleaner



GS37-2009



- Superior Cleaning Results!
- Highly Effective!
- Faster Soil Removal!
- No Sticky Soap or Detergent Residues!
- Spots & Stains Will Not Bleed Back!
- Absolutely Odorless!
- Environmentally Preferable!
- User Safe!

PROCYON Extreme! Carpet Cleaner is the most advanced and effective cleaner of its type available on the market. Not only does it guarantee you extraordinary cleaning results, it is also totally safe!

- Soap & Detergent Free • Odor Free • Nontoxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

PROCYON Extreme! Carpet Cleaner is unique in that it starts with a pH of 11.5 concentrated, but when mixed to RTU (just 4 oz. to a gallon), the pH drops to 7.6, which means it is safe and effective for even the most delicate fibers.

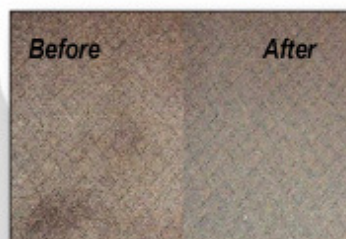
Easily clean extremely neglected commercial carpets as well as the "hard to clean" carpets manufactured with olefin or acrylic fibers for example. You can effortlessly plow through heavy oil & grease-soiled restaurant carpets and always come up with excellent results. Removes ground in dirt from severely soiled traffic lanes, it will also remove tough spots & stains caused by blood, various inks, road tar, gum, ketchup, shoe polish, tea, coffee, food and beverage residues, and more!

Mix with hot or cold water and use as a pre-spray or with cleaning systems such as truck mounts, steam cleaners, portable extractors, rotary scrubbers as well as for bonnet cleaning or encapsulation. It offers you enormous cost savings by eliminating the need for a huge list of cleaning solutions such as traffic lane pre-sprays, defoamers, and acidic rinse agents. And, with its exceptional dilution ratio, each gallon will cover approximately 10,000 sq. ft.

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of resoiling issues, spots & stains bleeding back, mold & mildew caused by soap or detergent residues?"

Call Us! We Will Not Waste Your Time!



Works With Any Cleaning Method!

1-800-PROCYON
1-800-776-2966

Proud Members of:



Plus Manufacturing, Inc.
PO Box 7288 • Spokane, WA 99207
www.soapfreeprocyon.com

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Soap Free PROCYON



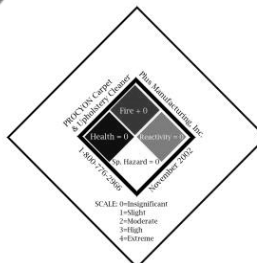
This product meets the Green Seal™ environmental standard for industrial and institutional cleaners based on its reduced human and environmental toxicity and reduced volatile organic compound content.

May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form)

EXTREME! CARPET CLEANER MATERIAL SAFETY DATA SHEET

IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid – Silicic Acid
Last Reviewed: 1/1/11



HAZARD RATING SCALE

HEALTH = 1 FIRE = 0 REACTIVITY = 0 SPECIAL HAZARDS = 0	0 = Insignificant 1 = Slight 2 = Moderate 3 = High 4 = Extreme
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I. MANUFACTURER'S NAME

Plus Manufacturing, Inc.

ADDRESS

P.O. Box 7288
Spokane, WA 99207

EMERGENCY TELEPHONE NUMBER

800-843-2531

TELEPHONE FOR INFORMATION

509-466-8045

II. HAZARDOUS INGREDIENTS

Sodium – Phosphoric Acid - Silicic Acid
OSHA PEL: 5mg/m3
ACGIH TLV: 5mg/m3

III. PHYSICAL DATA

pH: 11 / 7.6 RTU
BOILING POINT: 212 degrees
SPECIFIC GRAVITY (H₂O=1): N/A
VAPOR PRESSURE (mmHg): N/A
MELTING POINT: N/A
VAPOR DENSITY (Air=1): N/A
ODOR: No Odor. No fragrance added.
APPEARANCE: Clear
SOLUBILITY IN H₂O: Complete at Usage Rate

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible
FLAMMABLE LIMITS: N/A
EXTINGUISHING MEDIA: N/A
SPECIAL FIGHTING PROCEDURES: N/A
UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:
[X] Stable [] Unstable [] May Occur [X] Will Not Occur
INCOMPATIBILITY (Materials to Avoid) : N/A
HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A
CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic
INHALATION: No Irritation
SKIN ABSORPTION: Non-Irritating
HEALTH HAZARDS: None
CARCINOGENICITY:
NTP – No
IARC MONOGRAM – No
OSHA REGULATED – No
SIGNS AND SYMPTOMS OF EXPOSURE: N/A
MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N/A
EMERGENCY FIRST AID PROCEDURES: Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of the material from eyes, skin and clothing.

VII. PRECAUTIONS FOR SAFE HANDLING

PROTECTIVE EQUIPMENT: Rubber gloves should be worn when working with this product as it will cause skin irritation. Wash hands thoroughly after handling this material.
STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Flush small spills to sewer with water. Flush spill area with water.
WASTE DISPOSAL METHOD: Dispose of in a landfill in accordance with all local, state and federal regulations.
PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: This material does not appear to possess any toxicological properties which would require special handling other than the good industrial hygiene safety and practices employed with any industrial chemical.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION (Special Type)
VENTILATION – LOCAL EXHAUST: N/A
MECHANICAL (general): N/A
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.
EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

The Original

**Soap Free
Odor Free**

Spot & Stain Remover



- Superior Cleaning Results!
- Highly Effective!
- Faster Soil Removal!
- No Sticky Soap or Detergent Residues!
- Spots & Stains Will Not Bleed Back!
- Environmentally Preferable!
- Absolutely Odorless!
- User Safe!

PROCYON Spot & Stain Remover is formulated with a soft water conditioner that leaves carpet & upholstery softer and brighter, without breaking down natural fibers. Quickly and effectively removes ink, grease, oil, dirt... and much more! Just spray on and blot.

- Soap & Detergent Free • Odor Free • Nontoxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

Provides excellent cleaning results on heavy grease, oil & dirt soiled carpets and upholstery. It will remove the ground-in dirt from severely soiled traffic lanes. It will also remove tough spots and stains caused by blood, various inks, road tar, ketchup, shoe polish, tea, coffee, food and beverage residues, and more!

PROCYON Spot & Stain Remover is certified by Green Seal™, the Carpet & Rug Institute, proven not to adversely affect Indoor Air Quality, and is approved for use by DuPont, Monsanto, Allied Fibers and Collins & Aikman... That's **MORE CERTIFICATIONS AND ENDORSEMENTS THAN ANY OTHER PRODUCT OF ITS KIND!**

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of resoiling issues, spots & stains bleeding back, mold & mildew caused by soap or detergent residues?"

Call Us! We Will Not Waste Your Time!

*Soap Free PROCYON products
HEALTHIER CLEANING CONCEPTS*



1-800-PROCYON

1-800-776-2966

Proud Members of:



Plus Manufacturing, Inc.
PO Box 7288 • Spokane, WA 99207
www.soapfreeprocyon.com

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Soap Free PROCYON

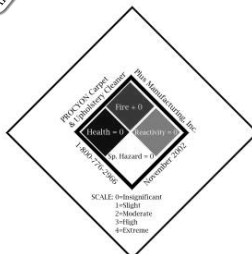


SPOT & STAIN REMOVER MATERIAL SAFETY DATA SHEET

IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid
Last Reviewed: 1/1/11

May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form)



HAZARD RATING SCALE

HEALTH = 1	0 = Insignificant
FIRE = 0	1 = Slight
REACTIVITY = 0	2 = Moderate
SPECIAL	3 = High
HAZARDS = 0	4 = Extreme

I. MANUFACTURER'S NAME

Plus Manufacturing, Inc.

ADDRESS

P.O. Box 7288
Spokane, WA 99207

EMERGENCY TELEPHONE NUMBER

800-843-2531

TELEPHONE FOR INFORMATION

509-466-8045

II. HAZARDOUS INGREDIENTS

Sodium Salt – Phosphoric Acid

OSHA PEL: 5mg/m³

ACGIH TLV: 5mg/m³

III. PHYSICAL DATA

pH: 9.4 – RTU Only

BOILING POINT: 212 degrees

SPECIFIC GRAVITY (H₂O=1): N/A

VAPOR PRESSURE (mmHg): N/A

MELTING POINT: N/A

VAPOR DENSITY (Air=1): N/A

ODOR: No Odor. No fragrance added.

APPEARANCE: Clear

SOLUBILITY IN H₂O: Complete at Usage Rate

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible

FLAMMABLE LIMITS: N/A

EXTINGUISHING MEDIA: N/A

SPECIAL FIGHTING PROCEDURES: N/A

UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:

[X] Stable [] Unstable [] May Occur [X] Will Not Occur

INCOMPATIBILITY (Materials to Avoid) : N/A

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A

CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic

INHALATION: No Irritation

SKIN ABSORPTION: Non-Irritating

HEALTH HAZARDS: None

CARCINOGENICITY:

NTP – No

IARC MONOGRAM – No

OSHA REGULATED – No

SIGNS AND SYMPTOMS OF EXPOSURE: N/A

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY

EXPOSURE: N/A

EMERGENCY FIRST AID PROCEDURES: Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of the material from eyes, skin and clothing.

VII. PRECAUTIONS FOR SAFE HANDLING

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Flush small spills to sewer with water. Flush spill area with water.

WASTE DISPOSAL METHOD: Dispose of in a landfill in accordance with all local, state and federal regulations.

PRECAUTIONS TO BE TAKEN IN HANDLING AND

STORING: This material does not appear to possess any toxicological properties which would require special handling other than the good industrial hygiene safety and practices employed with any industrial chemical.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION (Special Type)

VENTILATION – LOCAL EXHAUST: N/A

MECHANICAL (general): N/A

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.

EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

The Original

Soap Free Odor Free



Tile, Grout & Stone Cleaner



- No Toxic or Hazardous Acids or Butyls!
- No Sticky Soap or Detergent Residues!
- Removes Years of Soil Buildup!
- Will Not Damage or Etch Tile!
- User Safe!
- Absolutely Odorless!
- Superior Cleaning Results!
- Environmentally Conscious!

PROCYON Tile, Grout & Stone Cleaner is the most advanced and effective cleaner of its type available on the market. Not only does it guarantee you extraordinary cleaning results, it is also totally safe!

- Soap & Detergent Free • Odor Free • Nontoxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

Cuts through the toughest soil build-up! An excellent restorative cleaning product that will remove years of soil residue from tile, grout or stone surfaces. Not only restores hard floors but can be used to maintain them on a daily basis as well. Effectively breaks down and removes old grease, oil, soap, dirt, scum, hard water deposits, mold and mildew residues, etc. from a wide variety of tile, grout and stone surfaces.

PROCYON Tile, Grout & Stone Cleaner will provide you with excellent cleaning results on tile floors, showers, bathrooms, kitchens, clay tile, pool tile, fine stone tile, grout, stone, marble, slate, granite, flagstone, Terrazzo, brick and ultra safety & non-skid floors. It will even clean the bottom of ponds, fountains or pools - anywhere there is slime build-up.

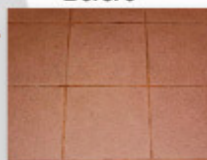
Mix with hot or cold water and enjoy the enormous cost savings with an exceptional dilution ratio! Can be used for manual small area cleaning applications such as with a rotary scrubber, as well as in machines such as auto-scrubbers/scrubber-driers for large surface cleaning.

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of dirty, unsanitary floors and hazardous or obnoxious odors from harsh cleaning solutions?"

Call Us! We Will Not Waste Your Time!

Before



After



1-800-PROCYON

1-800-776-2966

Proud Members of:



Plus Manufacturing, Inc.
PO Box 7288 • Spokane, WA 99207
www.soapfreeprocyon.com

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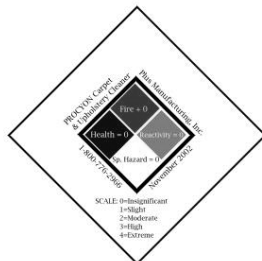


May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form)

TILE, GROUT & STONE CLEANER MATERIAL SAFETY DATA SHEET

IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid – Silicic Acid
Last Reviewed: 1/1/11



HAZARD RATING

SCALE

HEALTH = 1
FIRE = 0
REACTIVITY = 0
SPECIAL
HAZARDS = 0

0 = Insignificant
1 = Slight
2 = Moderate
3 = High
4 = Extreme

I. MANUFACTURER'S NAME

Plus Manufacturing, Inc.

ADDRESS

P.O. Box 7288
Spokane, WA 99207

EMERGENCY TELEPHONE NUMBER

800-843-2531

TELEPHONE FOR INFORMATION

509-466-8045

II. HAZARDOUS INGREDIENTS

Sodium – Phosphoric Acid - Silicic Acid

OSHA PEL: 5mg/m3

ACGIH TLV: 5mg/m3

III. PHYSICAL DATA

pH: 12.0 / 10.0 RTU

BOILING POINT: 212 degrees

SPECIFIC GRAVITY (H₂O=1): N/A

VAPOR PRESSURE (mmHg): N/A

MELTING POINT: N/A

VAPOR DENSITY (Air=1): N/A

ODOR: N/A

APPEARANCE: Clear

SOLUBILITY IN H₂O: Complete at Usage Rate

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible

FLAMMABLE LIMITS: N/A

EXTINGUISHING MEDIA: N/A

SPECIAL FIGHTING PROCEDURES: N/A

UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:

[X] Stable [] Unstable [] May Occur [X] Will Not Occur

INCOMPATIBILITY (Materials to Avoid) : N/A

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A

CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic

INHALATION: No Irritation

SKIN ABSORPTION: Non-Irritating

HEALTH HAZARDS: None

CARCINOGENICITY:

NTP – No

IARC MONOGRAM – No

OSHA REGULATED – No

SIGNS AND SYMPTOMS OF EXPOSURE: N/A

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY

EXPOSURE: N/A

EMERGENCY FIRST AID PROCEDURES: Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of the material from eyes, skin and clothing.

VII. PRECAUTIONS FOR SAFE HANDLING

PROTECTIVE EQUIPMENT: Rubber gloves should be worn when working with this product as it will cause skin irritation. Wash hands thoroughly after handling this material.

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Flush small spills to sewer with water. Flush spill area with water.

WASTE DISPOSAL METHOD: Dispose of in a landfill in accordance with all local, state and federal regulations.

PRECAUTIONS TO BE TAKEN IN HANDLING AND

STORING: This material does not appear to possess any toxicological properties which would require special handling other than the good industrial hygiene safety and practices employed with any industrial chemical.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION (Special Type)

VENTILATION – LOCAL EXHAUST: N/A

MECHANICAL (general): N/A

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.

EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

The Original

**Soap Free
Odor Free**

Multi-Purpose Cleaner & Degreaser



- Superior Cleaning Results!
- No Sticky Soap or Detergent Residues!
- Removes Years of Soil Build-up!
- Environmentally Conscious!
- No Toxic or Hazardous Acids or Butyls!
- Will Not Bleach or Damage Surfaces!
- Absolutely Odorless!
- User Safe!

PROCYON Multi-Purpose Cleaner & Degreaser is the most advanced and effective cleaner of its type available on the market. Not only does it guarantee you extraordinary cleaning results, it is also totally safe!

- Soap & Detergent Free • Odor Free • Nontoxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

If you think all multi-purpose cleaners are created equal, your perception of "clean" will be changed after the first time you use the PROCYON Multi-Purpose Cleaner & Degreaser. Cleans and restores surfaces that were previously unable to be properly cleaned and removes the toughest of soil residues.

Effectively breaks down and removes grease, oil, soap, dirt, scum, mold/mildew residues, from a variety of surfaces and materials such as wood, stainless steel, aluminum, copper, desk and counter tops, various types of ceiling & wall surfaces, plastic, and more!

PROCYON Multi-Purpose Cleaner & Degreaser is completely soap free and will not leave a soapy, sticky residue behind that can lead to fast resoiling. Enjoy huge cost savings with its exceptional dilution ratio and it can be used in areas with poor ventilation without the worry of harmful off-gases.

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of using hazardous cleaning solutions with harmful and obnoxious odors and yet still not getting results?"

Call Us! We Will Not Waste Your Time!



1-800-PROCYON

1-800-776-2966

Proud Members of:



Plus Manufacturing, Inc.
PO Box 7288 • Spokane, WA 99207
www.soapfreeprocyon.com

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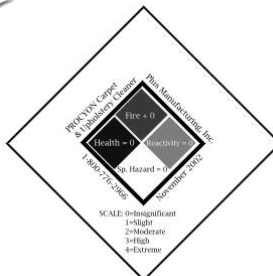


May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form)

MULTI-PURPOSE CLEANER & DEGREASER MATERIAL SAFETY DATA SHEET

IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid
Last Reviewed: 1/1/11



HAZARD RATING

SCALE

HEALTH = 1
FIRE = 0
REACTIVITY = 0
SPECIAL
HAZARDS = 0

0 = Insignificant
1 = Slight
2 = Moderate
3 = High
4 = Extreme

I. MANUFACTURER'S NAME

Plus Manufacturing, Inc.

ADDRESS

P.O. Box 7288

Spokane, WA 99207

EMERGENCY TELEPHONE NUMBER

800-843-2531

TELEPHONE FOR INFORMATION

509-466-8045

II. HAZARDOUS INGREDIENTS

Sodium Salt – Phosphoric Acid

OSHA PEL: 5mg/m3

ACGIH TLV: 5mg/m3

III. PHYSICAL DATA

pH: 9.0 / 9.0 RTU

BOILING POINT: 212 degrees

SPECIFIC GRAVITY (H₂O=1): N/A

VAPOR PRESSURE (mmHg): N/A

MELTING POINT: N/A

VAPOR DENSITY (Air=1): N/A

ODOR: N/A

APPEARANCE: Clear

SOLUBILITY IN H₂O: Complete at Usage Rate

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible

FLAMMABLE LIMITS: N/A

EXTINGUISHING MEDIA: N/A

SPECIAL FIGHTING PROCEDURES: N/A

UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:

[X] Stable [] Unstable [] May Occur [X] Will Not Occur

INCOMPATIBILITY (Materials to Avoid): N/A

HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A

CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic

INHALATION: No Irritation

SKIN ABSORPTION: Non-Irritating

HEALTH HAZARDS: None

CARCINOGENICITY:

NTP – No

IARC MONOGRAM – No

OSHA REGULATED – No

SIGNS AND SYMPTOMS OF EXPOSURE: N/A

MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N/A

EMERGENCY FIRST AID PROCEDURES: Handle in accordance with good industrial hygiene and safety practices. These practices include avoiding unnecessary exposure and removal of the material from eyes, skin and clothing.

VII. PRECAUTIONS FOR SAFE HANDLING

STEPS TO BE TAKEN IN CASE MATERIAL IS RELEASED OR SPILLED: Flush small spills to sewer with water. Flush spill area with water.

WASTE DISPOSAL METHOD: Dispose of in a landfill in accordance with all local, state and federal regulations.

PRECAUTIONS TO BE TAKEN IN HANDLING AND STORING: This material does not appear to possess any toxicological properties which would require special handling other than the good industrial hygiene safety and practices employed with any industrial chemical.

VIII. CONTROL MEASURES

RESPIRATORY PROTECTION (Special Type)

VENTILATION – LOCAL EXHAUST: N/A

MECHANICAL (general): N/A

OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.

EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

The Original
**Soap Free
Odor Free**

PROCYON Plus



- Superior Cleaning Results!
- Highly Effective!
- Faster Soil Removal!
- No Sticky Soap or Detergent Residues!
- Spots & Stains Will Not Bleed Back!
- Absolutely Odorless!
- Environmentally Preferable!
- User Safe!

PROCYON PLUS Carpet & Upholstery Cleaner is the most advanced and effective cleaner of its type available on the market. Not only does it guarantee you extraordinary cleaning results, it is also totally safe!

- Soap & Detergent Free • Odor Free • Nontoxic • Hypoallergenic
- NO VOC's • NO Enzymes • NO Bacteria • NO Bleach
- NO Toxic Oxidizing or Reducing Agents

Provides excellent cleaning results on heavy grease, oil & dirt soiled carpets and upholstery. It will remove the ground-in dirt from severely soiled traffic lanes. It will also remove tough spots and stains caused by blood, various inks, road tar, ketchup, shoe polish, tea, coffee, food and beverage residues, and more!

PROCYON PLUS Carpet & Upholstery Cleaner can be used with hot or cold water and can be used as a prespray or with cleaning systems such as truck mounts, steam cleaners, portable extractors, rotary scrubbers as well as for bonnet cleaning. It offers enormous cost savings by eliminating the need for products such as traffic lane pre-sprays, defoamers, and acidic rinse agents.

There is no question or doubt about how effective and safe PROCYON products are! The question is...

"Are you tired of resoiling issues, spots & stains bleeding back, and mold & mildew caused by soap or detergent residues?"

Call Us!

We Will Not Waste Your Time!

*Works With Any
Cleaning Method!*



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PROCYON®

Soap Free PROCYON

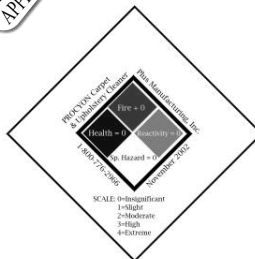


PROCYON PLUS MATERIAL SAFETY DATA SHEET Professional Strength Carpet & Upholstery Cleaner

IDENTITY (As Used on Label and List)
Sodium Salt – Phosphoric Acid
Last Reviewed: 1/1/11

May be used to comply with OSHA's HAZARD Communication Standard 29 CFR 1910.1200 Standard must be consulted for specific requirements.

US Department of Labor Occupational Safety and Health Administration (Non-Mandatory Form)



HAZARD RATING SCALE

HEALTH = 1	0 = Insignificant
FIRE = 0	1 = Slight
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OSHA PEL: 5mg/m³
ACGIH TLV: 5mg/m³

III. PHYSICAL DATA

pH: 9.5 / 9.5 RTU
BOILING POINT: 212 degrees
SPECIFIC GRAVITY (H₂O=1): N/A
VAPOR PRESSURE (mmHg): N/A
MELTING POINT: N/A
VAPOR DENSITY (Air=1): N/A
ODOR: N/A
APPEARANCE: Fine, white granular product
SOLUBILITY IN H₂O: Complete at Usage Rate
pH: 9.5 Wet 8.5 Dry

IV. FIRE & EXPLOSION HAZARD

FLASH POINT/METHOD: This material is not combustible
FLAMMABLE LIMITS: N/A
EXTINGUISHING MEDIA: N/A
SPECIAL FIGHTING PROCEDURES: N/A
UNUSUAL FIRE AND EXPLOSION HAZARDS: N/A

V. REACTIVITY

HAZARDOUS POLYMERIZATION:
[X] Stable [] Unstable [] May Occur [X] Will Not Occur
INCOMPATIBILITY (Materials to Avoid): N/A
HAZARDOUS DECOMPOSITION OR BYPRODUCTS: N/A
CONDITIONS TO AVOID: N/A

VI. HEALTH HAZARD DATA

INGESTION: Nontoxic
INHALATION: No Irritation
SKIN ABSORPTION: Non-Irritating
HEALTH HAZARDS: None
CARCINOGENICITY:
NTP – No
IARC MONOGRAM – No
OSHA REGULATED – No
SIGNS AND SYMPTOMS OF EXPOSURE: N/A
MEDICAL CONDITIONS GENERALLY AGGRAVATED BY EXPOSURE: N/A
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VIII. CONTROL MEASURES

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VENTILATION – LOCAL EXHAUST: N/A
MECHANICAL (general): N/A
OTHER PROTECTIVE CLOTHING OR EQUIPMENT: Work hygienic practices – Protective gloves to minimize skin contact. Wash hands after using to avoid skin drying out.
EYE PROTECTION: Does not present significant irritation or eye toxicity requiring special protection.

CARPET CRISIS SOLUTIONS



The Original
Soap Free
Odor Free

PROCYON®

HEALTHIER CLEANING CONCEPTS



CARPET CRISIS SOLUTIONS

Blood / Body Fluids: Wear rubber gloves. Using proper blood borne pathogen procedures, apply Spot & Stain Remover, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Browning Spots: Apply Spot & Stain Remover over browning area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Browning Traffic Lane: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank, wet browning area, bonnet carpet almost dry using PROCYON's 100% cotton bonnet.

Duct Tape: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over adhesive area, let dwell 10 minutes, agitate then bonnet using PROCYON's 100% cotton bonnet.

Floods: Extract as much as possible, then bonnet using PROCYON's 100% cotton bonnet to dry fibers. If browning occurs, follow directions for browning traffic lane problems.

Grease: Spray Spot & Stain Remover on area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Ink: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over area and let dwell 10-15 minutes. Using a bone scraper, agitate area then blot dry using a bleach-free white cotton towel. (Repeat as necessary.)

Oil: Spray Spot & Stain Remover on area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Paint: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over area and let dwell 10-15 minutes. Using a bone scraper, agitate area then blot dry using a bleach-free white cotton towel.

Road Tar: Mix 3 to 4 oz. of Concentrate to 1 gallon of 180° HOT water in spray tank. Spray over area, let dwell 10-15 minutes, agitate then bonnet using PROCYON's 100% cotton bonnet. (Heat water with coffee pot if necessary.)

School Glue: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over area, let dwell 10-15 minutes, agitate then bonnet using PROCYON's 100% cotton bonnet.

Smoke Damage: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water. Extract then bonnet using PROCYON's 100% cotton bonnet.

Water Stains: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over area, let dwell 10-15 minutes, agitate then bonnet using PROCYON's 100% cotton bonnet.

Food: Scrape excess food from carpet with dull object (such as a spoon). Spray Spot & Stain Remover on area, let dwell for 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Coffee: Apply Spot & Stain Remover on area, agitate then blot dry using a bleach-free white cotton towel.

Gum: Mix 3 to 4 oz. of Concentrate to 1 gallon HOT water in spray tank. Spray over gum, let dwell 10 minutes, agitate and remove gum, then bonnet using PROCYON's 100% cotton bonnet.

Juice: Spray Spot & Stain Remover on area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Pop: Spray Spot & Stain Remover on area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Tea: Spray Spot & Stain Remover on area, let dwell 10 minutes, agitate then blot dry using a bleach-free white cotton towel.

Note: If you do not have access to hot water, you may use a large coffee pot to heat water.

CAUTION: Avoid contact with eyes. If splashed in eyes, immediately remove contact lenses and rinse eyes with plenty of water for 20 minutes. Contact a physician if necessary.

PROCYON FACTS: Contains nonionic surfactant and water softening agents. Non-flammable. Contains no detergents, no enzymes, no bleach and no dyes. Using more is NOT better. Use as directed.

"Committed to Healthier Cleaning Concepts"

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Email: procyon_rx@msn.com • www.plusmanufacturing.com